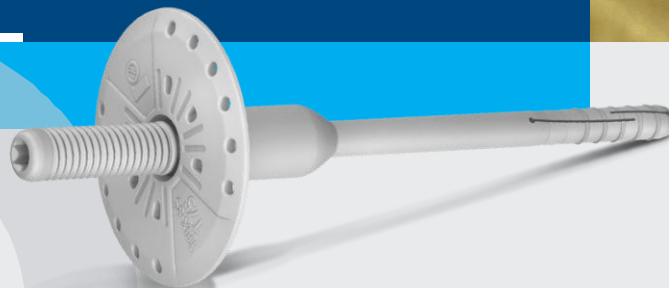




ENVIRONMENTAL PRODUCT DECLARATION NO. 01-11/2025

Screw-in facade fixings

R-TFIX-8S, R-TFIX-8S-...-X



OWNER OF THE
DECLARATION:

PROGRAMM OWNER:

PROGRAM NAME:

DATE OF ISSUE:

DECLARATION VALID UNTIL:

Rawlplug S.A.

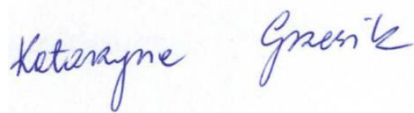
Łukasiewicz Research Network – Institute of Ceramics
and Building Materials

Environmental product declaration – B2B

03.11.2025

03.11.2030

1. GENERAL INFORMATION

Product of declaration:	Screw-in facade fixings R-TFIX-8S, Screw-in facade fixings R-TFIX-8S-...-X
Program owner: Łukasiewicz Research Network– Institute of Ceramics and Building Materials Environmental Engineering Center in Opole. http://www.icimb.pl/opole/	Declaration owner: Rawlplug S.A. 6 Kwidzyńska str., 51-416 Wrocław Telephone: +48 695 223 116 Adress: info@rawlplug.com www.rawlplug.com
Declared unit:	1 kg
Date of issue:	03.11.2025
Declaration valid until:	03.11.2030
Life Cycle Analysis (LCA):	A1-A3, C1-C4 and D according to PN-EN 15804+A2 (Cradle-to-Gate with options)
Product Categorization (PCR) Rules	PN-EN 15804+A2:2020-03 Sustainability of construction works. Environmental Product Declarations. Basic principles of categorization of construction products, ICIMB-PCR A.
Representatives:	Polish product, year 2024
Declared durability:	25 years
Reasons for performing LCA:	B2B
Standard of product	EAD 330196-01-0604, ETA-17/0161
Declarations that are the result of different programs or are not performed in accordance with the standard may not be comparable.	
The Łukasiewicz – Institute of Ceramics and Building Materials Environmental Engineering Center provides access to the Type III environmental declaration for screw-in facade fixings R-TFIX-8S and TFIX-8S-X to interested parties.	
The declaration owner is responsible for the information and the base evidence. Łukasiewicz Research Network - Institute of Ceramics and Building Materials Center for Environmental Engineering is not responsible for the manufacturer's information and data and evidence regarding the life cycle assessment.	
Authors' team: Katarzyna Kiprian, M.Sc. Ewa Głodek-Bucyk, Ph.D. Patrik Okoń, M.Sc. Kamil Ryfiak, Eng. Approved:  Joanna Poluszyńska, PhD Director of the Environmental Engineering Center  Ewa Głodek-Bucyk, Ph.D. Leader of the Process Engineering Research Group	Review: CEN standard PN-EN 15804+A2 serves as the main PCR document. Independent verification of declarations and data according to EN ISO 14025:2010 ☐ internal ☒ external  Katarzyna Grzesik, PhD, DSc

2. INFORMATION ABOUT THE MANUFACTURER AND PRODUCTS

Rawlplug is a leading global supplier of innovative fastening systems, fasteners and tools for the construction and industrial sectors, as well as for individual customers. The company, whose history dates back over 100 years to the invention of the first expansion plug, has four modern production plants. Two in Poland (Wrocław and Łańcut) and in Vietnam and Thailand, as well as a modern R5PL logistics centre in Kozuchów, Poland. Rawlplug consistently pursues an ambitious ESG strategy, with the overarching goal of achieving climate neutrality by 2030. Thanks to a global network of 42 sales companies, the company delivers high-quality products and services in over 100 countries. With over 2,000 employees, the Rawlplug Group supports the most demanding engineering projects in the world – from Burj Khalifa to space missions to Mars. For more information, visit: www.rawlplug.com.



Figure 1.
Production plant in Wrocław

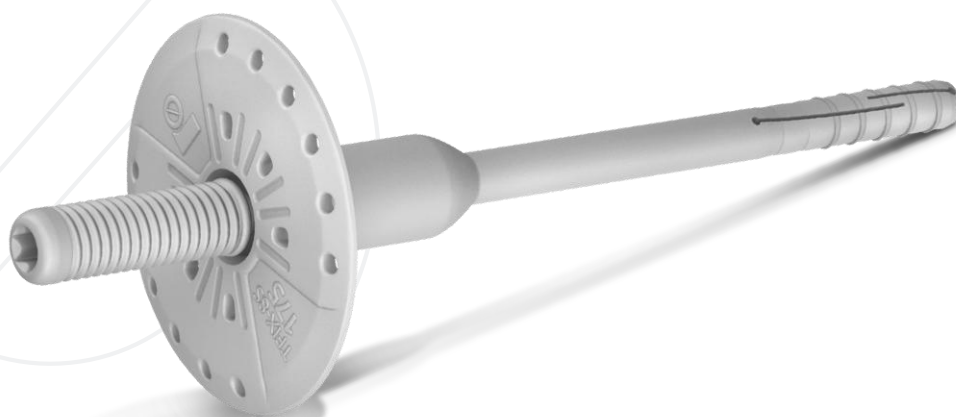
R-TFIX-8S screw-in facade fixing with metal screw with overmolding and R-TFIX-8S-...-X screw-in facade fixing with metal pin without overmolding have a very high load capacity with a short anchoring zone and can be used for all types of ABCDE substrates. It can be surface-mounted or recessed.

Universal screw-in facade fixings are recommended for use with ETICS thermal insulation systems. The R-TFIX-8S and R-TFIX-8S-X plugs consist of an anchoring sleeve, an insulating plate made of polypropylene and a special screw (R-TFIX-8S-X) or a screw with a polyamide overmolding (R-TFIX-8S). The screws are made of galvanised carbon steel or stainless steel. The fixings can also be used with KWL and R-KWL washers – these are additional accessories. The design of the fixing ensures easy and quick installation in all types of substrates (concrete, ceramic brick, silicate brick, concrete block, aerated concrete), while ensuring the highest load-bearing capacity. The high rigidity of the plate (0.6 kN/mm) ensures the stability of the insulation system, counteracting vibrations caused by wind suction forces. Reduced point thermal transmittance to 0.001-0.002 W/K limits heat loss on the facade thanks to the use of a high steel pin cover (R-TFIX-8S) and installation with R-TFIX-CAP thermal insulation plugs (R-TFIX-8S-X).

Table 1.

Composition of screw-in facade fixings R-TFIX-8S, R-TFIX-8S-X

Component	Percentage (%)
Plastic	43-45
Steel	41-43
Additives	12-16



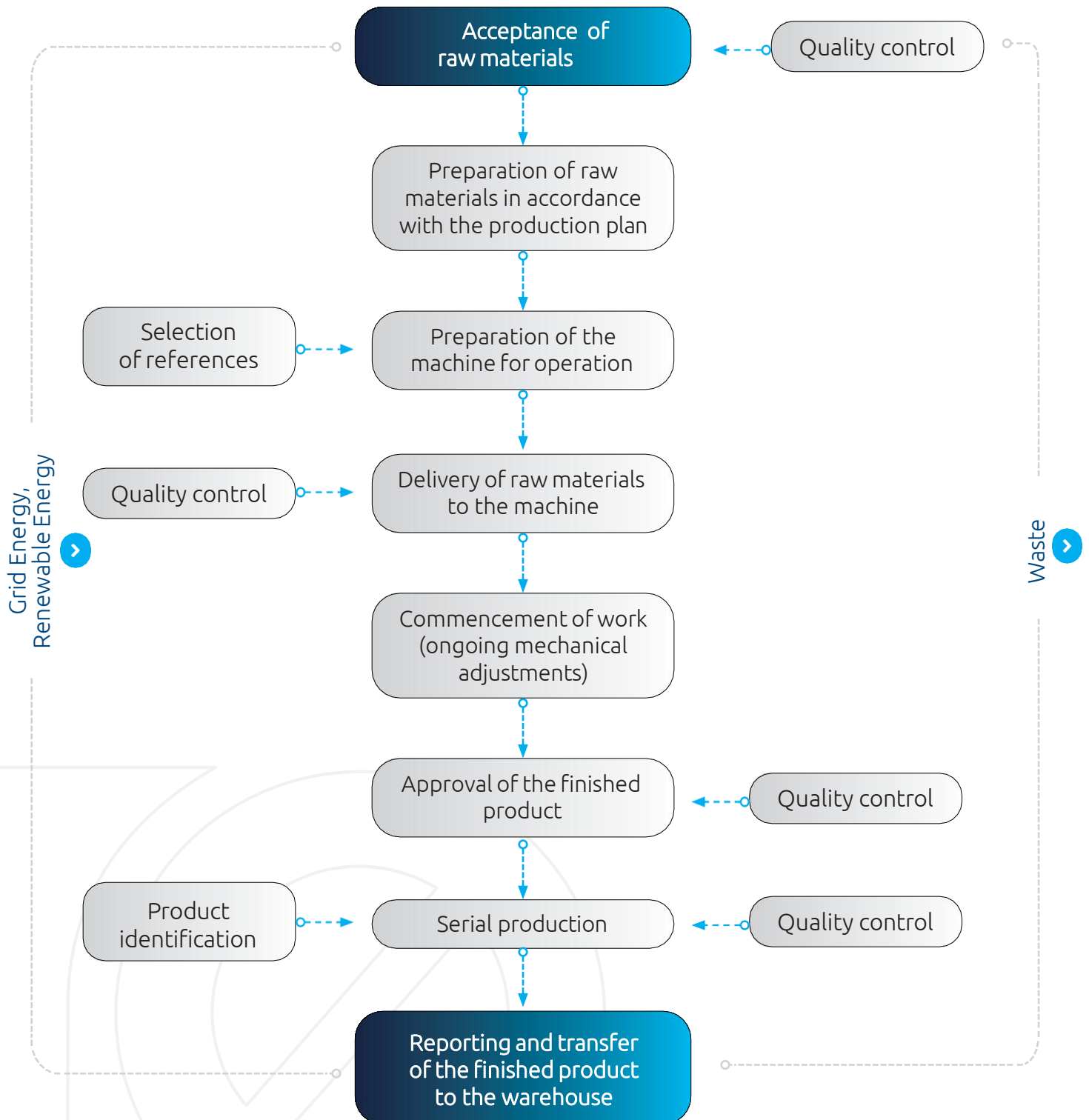


Figure 2.
Flow process for a screw-in facade fixing



The manufacturing process of the R-TFIX-8S screw-in facade fixing begins with the acceptance of raw materials at the plant. At this stage, a quality control check is performed to verify that the delivered material complies with the technical requirements and delivery documentation. The raw material is then placed in accordance with the current production plan and prepared for further processing.

The next stage is to prepare the machine for operation. The operator selects the appropriate product reference, sets the operating parameters, installs the required tools and checks the technical readiness of the device. Once the preparations are complete, the raw material is delivered to the machine. Before production begins, a quality control check is carried out to verify that the workstation has been prepared correctly and that the parameters comply with the technological plan.

Once the preparations are complete, work begins. The manufacturing process is started and the operator monitors the machine's operation, making any necessary mechanical adjustments to maintain the appropriate quality parameters. After a trial batch of the product has been produced, another quality control check is carried out, the positive result of which allows the finished product to be approved for further production.

Then, serial production begins, which runs continuously and in accordance with the established technological parameters. During production, constant supervision and periodic quality checks are carried out to ensure the repeatability and compliance of the products with the requirements. Each manufactured product is labelled for identification purposes. A batch number or production series designation is assigned, which allows the origin and manufacturing history of the product to be traced.

The final stage of the process is reporting and transferring the finished product to the warehouse. A production report is prepared containing data on quantity, quality and any deviations in the process. The finished products are then transferred to the warehouse for storage or shipment to the recipient.



3. LCA: CALCULATION RULES

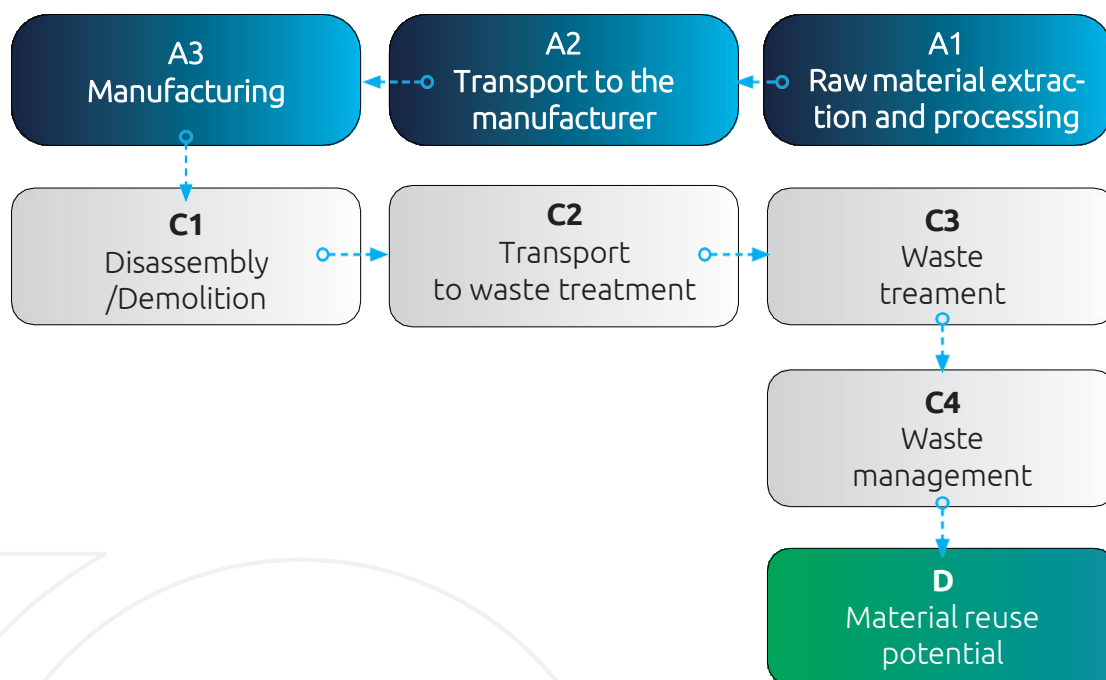
The environmental declaration is based on the data provided by the owner of the declaration, Rawlplug S.A., for 1 plant in which the product is manufactured:

- Rawlplug S.A. Kwidzyńska 6 str., 51-416 Wrocław.

The input and output flow values were calculated based on data provided by the manufacturer from the production plant for the period January 1, 2024 - December 31, 2024 (12 months).

System limitations

The life cycle analysis of the tested products includes modules A1- A3, C1-C4 and D (Cradle to Gate with options) in accordance with PN-EN 15804



Data correlation period

Data regarding the production process were provided in 2025 for the period 01/01/2024 - 31/12/2024 (12 months) and correspond to the production technology at that time.

Declared units

1 kg

Assumptions

A1 – Raw material extraction refers to specific mass shares in the production process per declared unit of product.

A2 – Transport to the production plant gate, with means of transport varying depending on delivery method.

A3 – CO₂, NO_x, SO₂ and dust emission values from the production process obtained as a result of an estimate based on fuel consumption,

C1 – includes processes related to the end of operation of the screw-in facade fixings that occurred during dismantling/demolition. The calculations are made on the basis of a developed scenario,

C2 – refers to the transport of a used product as part of waste processing, e.g. to a recycling site, and the transport of waste, e.g. to a final disposal site. The calculations are performed on the basis of a developed scenario,

C3 – takes into account the environmental impact during the processing of demolition waste containing elements of the screw-in facade fixings, at a waste recovery plant. The calculations are performed on the basis of the developed scenario,

C4 – includes the final processes of developing a worn façade connector. The calculations are made on the basis of a developed scenario,

D – takes into account environmental benefits and burdens beyond the boundaries of the system. resulting from the recovery of materials and energy at the end of the product's life. The calculations are performed based on the developed scenario.

Cut-off-criteria The life cycle analysis takes into account 99% of all mass streams involved in the production process, allowing the main environmental impacts of the product to be fully mapped. All the energy used in the production process has been fully taken into account. The data on raw materials, energy and utilities comes directly from the manufacturer or has been obtained from recognized LCA databases.

General data The data for the calculations come from Ecoinvent v. 3.10 and have been supplemented with KOBiZE CO₂, SO₂, NO_x, CO and total particulate matter emission factors for electricity, December 2024. Emission factors for electricity were determined using the actual KOBiZE data. The Polish electricity emission factor used (Ecoinvent supplemented with current national data from KOBiZE) is 0.597 kg CO₂/kWh. A detailed analysis of data quality was part of an external audit.

Allocation All data regarding unit processes from a single production plant were obtained via Data Acquisition Questionnaires, completed and verified by the declaration owner – Rawlplug S.A. The original data was referenced to the declared product unit, i.e., 1 kilogram. 2 product life cycles were performed for individual screw-in facade fixings, according to the same calculation procedure. The allocation rules used are in accordance with the requirements of EN 15804+A2 and ICIMB-PCR Part A guidelines.

4. LCA: SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

The life cycle assessment was carried out in accordance with the requirements of PN-EN ISO 15804+A2:2020, PN-EN ISO 14025 and PN-EN ISO 14040. The rules for categorizing the product were adopted on the basis of the guidelines of the PN-EN 15804 standard. The data used in the Life Cycle Analysis (LCA) comes from the Data Acquisition Questionnaires, which were filled in by the owner of the declaration – Rawlplug S.A. and verified during the data audit. This data is no more than five years old, and none of the generic datasets used are more than ten years old. The complete, representativeness and consistency of the data were assessed as good. The quality of the specific data (LCI) was assessed as part of the verification process. In line with the scope of „cradle to gate with options”, this environmental declaration also covers scenarios for the end-of-life phase of the product (modules C1 to C4) and potential benefits and burdens beyond the system boundaries (module D).

C1 – includes processes related to the end of the service life of a screw-in facade fixings. At the end of its use, the screw-in façade connector is dismantled during the demolition of the façade system or the insulation of the building. The connectors can be mechanically separated from the ground together with polystyrene boards.

C2 – in order to calculate the impact of this module, the following assumptions were made:

- 100% of the weight of the waste is transported to the recovery plant,
- transport is carried out with the use of vehicles with a load capacity of 16 – 32 tons, meeting EURO 6 emission standards
- The material is transported to a waste treatment site located 100 km from the demolition site.

C3 - waste treatment, e.g. collection of waste fractions from demolition and processing of material streams intended for reuse, recycling and energy recovery. The module was considered zero due to the lack of technological operations generating significant emissions or energy consumption in the processing process.

The benefits of using these secondary materials are covered in Module D.

C4 – In the developed scenario, it is assumed that 10% of the waste containing elements of the screw-in façade fastener will be stored. The process takes into account the management of the storage site in accordance with the applicable national regulations.

D – covers the potential environmental benefits of recovery and reuse. The calculations take into account environmental benefits and burdens beyond the system boundaries. End-of-life energy recovery - Energy recovery - 90% of the waste containing screw-in facade fixings is incinerated with energy recovery, replacing fossil fuel energy production and reducing greenhouse gas emissions.

4. LCA: RESULTS

The table below shows the LCA modules taken into account in the calculation of the environmental impact categories for the products covered by the declaration.

SYSTEM BOUNDARIES (X –MODULE INCLUDED IN LCA, MND – MODULE NOT DECLARED)																
Products stage			Construction process stage		Use stage							End-of-life stage				Benefits and loads beyond the system boundary
Raw material supply	Transport	Production	Transport	Construction process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction	Transport	Waste processing	Disposal	Reuse-recovery-recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

The following tables present the results of the LCA analysis for screw-in facade fixings divided into:

- screw-in facade fixings R-TFIX-8S
- screw-in facade fixings R-TFIX-8S-X

Explanations of the abbreviations used to describe the impact category are provided below:

GWP-total	Global warming potential
GWP-fossil	Global warming potential fossil fuel
GWP-biogenic	Global warming potential biogenic
GWP-luluc	Global warming potential land use and land change
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential of land and water
EP-freshwater	Eutrophication potential, fraction of nutrients reaching freshwater end compartment

EP-marine	Eutrophication potential, fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential, Accumulated Exceedance
POCP	Formation potential of tropospheric ozone photochemical oxidants
ADP-minerals & metals	Abiotic depletion potential for nonfossil resources
ADP-fossil	Abiotic depletion potential for fossil resources
WDP	Water (user) deprivation potential
PM	Potential incidence of disease due to PM emissions
IRP	Potential Human exposure efficiency relative to U235
ETP-fw	Potential comparative Toxic Unit for ecosystems
HTP-c	Potential comparative Toxic Unit for humans (cancerogenic)
HTP-nc	Potential comparative Toxic Unit for humans (non-cancerogenic)
SQP	Potential soil quality index
PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw materials
PERM	Use of renewable primary energy resources used as raw materials
PERT	Total use of renewable primary energy resources
PEN-RE	Use of non-renewable primary energy resources excluding non-renewable primary energy resources used as raw materials
RE	Use of non-renewable primary energy resources used as raw materials
PENRT	Total use of non-renewable primary energy resources
SM	Use of secondary material
RSF	Use of renewable fuels
NRSF	Use of non-renewable secondary fuels
FW	Use of net fresh water

MAIN IMPACT INDICATORS: 1 kg screw-in facade fixings R-TFIX-8S

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq.	3,51E+00	1,64E-01	3,09E-01	0,00E+00	4,98E-02	0,00E+00	2,79E-04	-1,84E+00
GWP-fossil	kg CO ₂ eq.	3,57E+00	1,64E-01	3,08E-01	0,00E+00	4,98E-02	0,00E+00	2,78E-04	-1,85E+00
GWP-biogenic	kg CO ₂ eq.	-6,82E-02	1,13E-04	1,06E-03	0,00E+00	3,45E-05	0,00E+00	7,37E-07	4,31E-03
GWP-luluc	kg CO ₂ eq.	6,71E-03	5,45E-05	4,38E-04	0,00E+00	1,65E-05	0,00E+00	2,90E-08	-7,83E-04
ODP	kg CFC11 eq.	6,94E-08	3,25E-09	7,86E-10	0,00E+00	9,90E-10	0,00E+00	4,29E-12	-2,53E-09
AP	mol H+ eq.	1,25E-02	3,41E-04	1,32E-03	0,00E+00	1,04E-04	0,00E+00	2,46E-06	-9,95E-03
EP-freshwater	kg P eq.	9,21E-04	1,11E-05	3,54E-04	0,00E+00	3,37E-06	0,00E+00	8,22E-09	-8,52E-04
EP-marine	kg N eq.	3,38E-03	8,17E-05	2,41E-04	0,00E+00	2,49E-05	0,00E+00	1,14E-06	-9,53E-04
EP-terrestrial	mol N eq.	2,71E-02	8,81E-04	1,93E-03	0,00E+00	2,69E-04	0,00E+00	1,25E-05	-8,98E-03
POCP	kg NMVOC eq.	1,33E-02	5,66E-04	5,43E-04	0,00E+00	1,72E-04	0,00E+00	3,73E-06	-5,08E-03
ADP-minerals & metals	kg Sb eq.	1,52E-05	5,36E-07	7,12E-07	0,00E+00	1,62E-07	0,00E+00	1,14E-10	-8,55E-07
ADP-fossil	MJ	6,76E+01	2,30E+00	3,32E+00	0,00E+00	7,00E-01	0,00E+00	3,64E-03	-1,54E+01
WDP	WDP (m ³) world eq.	1,99E+00	9,56E-03	1,96E-02	0,00E+00	2,91E-03	0,00E+00	7,87E-06	-8,08E-02

ADDITIONAL IMPACT INDICATORS: 1 kg screw-in facade fixings R-TFIX-8S

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
PM	Disease incidence	1,71E-07	1,20E-08	3,05E-09	0,00E+00	3,67E-09	0,00E+00	7,12E-11	-1,27E-07
IRP	kBq U235 eq.	7,81E-01	3,01E-03	3,20E-03	0,00E+00	9,08E-04	0,00E+00	2,01E-06	-7,79E-03
ETP-fw	CTUe	5,73E-04	6,92E-06	2,21E-04	0,00E+00	2,10E-06	0,00E+00	5,11E-09	-5,30E-04
HTP-c	CTUh	2,78E-07	1,16E-09	3,49E-10	0,00E+00	3,53E-10	0,00E+00	1,07E-12	-1,62E-07
HTP-nc	CTUh	2,02E-08	1,44E-09	3,97E-09	0,00E+00	4,40E-10	0,00E+00	4,91E-13	-1,48E-08
SQP	-	1,68E+01	1,38E+00	8,64E-01	0,00E+00	4,23E-01	0,00E+00	4,48E-03	-3,92E+00

INDICATORS DESCRIBING RESOURCE CONSUMPTION: 1 kg screw-in facade fixings R-TFIX-8S

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
PERE	MJ	4,03E+00	3,98E-02	6,36E-01	0,00E+00	1,20E-02	0,00E+00	1,08E-04	-9,09E-01
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	4,03E+00	3,98E-02	6,36E-01	0,00E+00	1,20E-02	0,00E+00	1,08E-04	-9,09E-01
PEN-RE	MJ	7,25E+01	2,45E+00	3,53E+00	0,00E+00	7,45E-01	0,00E+00	3,87E-03	-1,63E+01
RE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	7,25E+01	2,45E+00	3,53E+00	0,00E+00	7,45E-01	0,00E+00	3,87E-03	-1,63E+01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	3,22E-02	4,07E-04	4,95E-03	0,00E+00	1,22E-04	0,00E+00	1,43E-07	-8,35E-03

INDICATORS DESCRIBING OUTPUT STREAMS AND WASTE: 1 kg screw-in facade fixings R-TFIX-8S

Life Cycle Stage									
Indicator	Unit (expressed per DU)	A1	A2	A3	C1	C2	C3	C4	D
Hazardous waste	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Non-hazardous waste	kg	WN	WN	1,39E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Radioactive waste	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Components for re-use	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	WN	WN	1,39E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	WN	WN	1,62E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ/energy	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,20E+00

BIOGENIC CARBON

Organic carbon content in product (kg C _{org})	0,00E+00
Organic carbon content in packaging (kg C _{org})	1,50E-01

MAIN IMPACT INDICATORS: 1 kg screw-in facade fixings R-TFIX-8S-X

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq.	2,68E+00	1,61E-01	3,80E-01	0,00E+00	3,47E-02	0,00E+00	2,79E-04	-1,94E+00
GWP-fossil	kg CO ₂ eq.	2,74E+00	1,61E-01	3,78E-01	0,00E+00	3,47E-02	0,00E+00	2,78E-04	-1,95E+00
GWP-biogenic	kg CO ₂ eq.	-7,16E-02	1,11E-04	1,30E-03	0,00E+00	2,40E-05	0,00E+00	7,37E-07	4,76E-03
GWP-luluc	kg CO ₂ eq.	6,33E-03	5,36E-05	5,38E-04	0,00E+00	1,15E-05	0,00E+00	2,90E-08	-7,88E-04
ODP	kg CFC11 eq.	7,59E-08	3,20E-09	9,65E-10	0,00E+00	6,90E-10	0,00E+00	4,29E-12	-2,65E-09
AP	mol H+ eq.	9,01E-03	3,35E-04	1,63E-03	0,00E+00	7,22E-05	0,00E+00	2,46E-06	-1,05E-02
EP-freshwater	kg P eq.	8,72E-04	1,09E-05	4,35E-04	0,00E+00	2,35E-06	0,00E+00	8,22E-09	-8,72E-04
EP-marine	kg N eq.	2,16E-03	8,04E-05	2,96E-04	0,00E+00	1,74E-05	0,00E+00	1,14E-06	-9,94E-04
EP-terrestrial	mol N eq.	2,13E-02	8,68E-04	2,38E-03	0,00E+00	1,87E-04	0,00E+00	1,25E-05	-9,41E-03
POCP	kg NMVOC eq.	1,18E-02	5,57E-04	6,67E-04	0,00E+00	1,20E-04	0,00E+00	3,73E-06	-5,39E-03
ADP-minerals & metals	kg Sb eq.	1,59E-05	5,28E-07	8,75E-07	0,00E+00	1,13E-07	0,00E+00	1,14E-10	-8,66E-07
ADP-fossil	MJ	5,90E+01	2,27E+00	4,09E+00	0,00E+00	4,88E-01	0,00E+00	3,64E-03	-1,61E+01
WDP	WDP (m ³) world eq.	1,09E+00	9,41E-03	2,41E-02	0,00E+00	2,03E-03	0,00E+00	7,87E-06	-8,49E-02

ADDITIONAL IMPACT INDICATORS: 1 kg screw-in facade fixings R-TFIX-8S-X

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
PM	Disease incidence	1,15E-07	1,18E-08	3,74E-09	0,00E+00	2,55E-09	0,00E+00	7,12E-11	-1,36E-07
IRP	kBq U235 eq.	7,18E-01	2,97E-03	3,93E-03	0,00E+00	6,33E-04	0,00E+00	2,01E-06	-8,01E-03
ETP-fw	CTUe	5,43E-04	6,81E-06	2,71E-04	0,00E+00	1,46E-06	0,00E+00	5,11E-09	-5,43E-04
HTP-c	CTUh	2,48E-07	1,14E-09	4,29E-10	0,00E+00	2,46E-10	0,00E+00	1,07E-12	-1,74E-07
HTP-nc	CTUh	2,04E-08	1,42E-09	4,88E-09	0,00E+00	3,06E-10	0,00E+00	4,91E-13	-1,55E-08
SQP	-	1,70E+01	1,36E+00	1,06E+00	0,00E+00	2,95E-01	0,00E+00	4,48E-03	-4,10E+00

INDICATORS DESCRIBING RESOURCE CONSUMPTION: 1 kg screw-in facade fixings R-TFIX-8S-X

Life Cycle Stage									
Indicator	Unit	A1	A2	A3	C1	C2	C3	C4	D
PERE	MJ	3,94E+00	3,92E-02	7,82E-01	0,00E+00	8,38E-03	0,00E+00	1,08E-04	-9,21E-01
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	3,94E+00	3,92E-02	7,82E-01	0,00E+00	8,38E-03	0,00E+00	1,08E-04	-9,21E-01
PEN-RE	MJ	6,33E+01	2,41E+00	4,33E+00	0,00E+00	5,19E-01	0,00E+00	3,87E-03	-1,71E+01
RE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	6,33E+01	2,41E+00	4,33E+00	0,00E+00	5,19E-01	0,00E+00	3,87E-03	-1,71E+01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m³	3,37E-02	4,01E-04	6,09E-03	0,00E+00	8,49E-05	0,00E+00	1,43E-07	-8,36E-03

INDICATORS DESCRIBING OUTPUT STREAMS AND WASTE: 1 kg screw-in facade fixings R-TFIX-8S-X

Life Cycle Stage									
Indicator	Unit (expressed per DU)	A1	A2	A3	C1	C2	C3	C4	D
Hazardous waste	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Non-hazardous waste	kg	WN	WN	1,39E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Radioactive waste	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Components for re-use	kg	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	WN	WN	1,39E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	WN	WN	1,64E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ/energy carrier	WN	WN	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,20E+00

BIOGENIC CARBON

Organic carbon content in product (kg C _{org})	0,00E+00
Organic carbon content in packaging (kg C _{org})	1,50E-01

Table 2.

Screw-in facade fixings R-TFIX-8S converter per 1 m² of insulation system

Product	Unit	Conversion factor
R-TFIX-8S-115	kg/pcs	0,029
R-TFIX-8S-135	kg/pcs	0,032
R-TFIX-8S-155	kg/pcs	0,036
R-TFIX-8S-175	kg/pcs	0,039
R-TFIX-8S-195	kg/pcs	0,043
R-TFIX-8S-215	kg/pcs	0,048
R-TFIX-8S-235	kg/pcs	0,050
R-TFIX-8S-255	kg/pcs	0,055
R-TFIX-8S-275	kg/pcs	0,058
R-TFIX-8S-295	kg/pcs	0,061
R-TFIX-8S-315	kg/pcs	0,063
R-TFIX-8S-335	kg/pcs	0,067
R-TFIX-8S-355	kg/pcs	0,073
R-TFIX-8S-375	kg/pcs	0,076
R-TFIX-8S-395	kg/pcs	0,084
R-TFIX-8S-415	kg/pcs	0,088
R-TFIX-8S-435	kg/pcs	0,090
R-TFIX-8S-455	kg/pcs	0,096

Conversion factor kg of product per m² of insulation system = number of facade fixings [pcs/m²]*
× Conversion factor [kg/pcs] × index [kg]

*The recommended number of facade fixings per m² is 5 pcs.

Table 3.

Screw-in facade fixings R-TFIX-8S-X converter per 1 m² of insulation system

Product	Unit	Conversion factor
R-TFIX-8S-115-X	kg/pcs	0,027
R-TFIX-8S-135-X	kg/pcs	0,030
R-TFIX-8S-155-X	kg/pcs	0,034
R-TFIX-8S-175-X	kg/pcs	0,037
R-TFIX-8S-195-X	kg/pcs	0,040
R-TFIX-8S-215-X	kg/pcs	0,045
R-TFIX-8S-235-X	kg/pcs	0,049
R-TFIX-8S-255-X	kg/pcs	0,053
R-TFIX-8S-275-X	kg/pcs	0,055
R-TFIX-8S-295-X	kg/pcs	0,059
R-TFIX-8S-315-X	kg/pcs	0,062
R-TFIX-8S-335-X	kg/pcs	0,065
R-TFIX-8S-355-X	kg/pcs	0,071
R-TFIX-8S-375-X	kg/pcs	0,073
R-TFIX-8S-395-X	kg/pcs	0,084
R-TFIX-8S-415-X	kg/pcs	0,086
R-TFIX-8S-435-X	kg/pcs	0,088
R-TFIX-8S-455-X	kg/pcs	0,092

Conversion factor kg of product per m² of insulation system = number of facade fixings [pcs/m²]^{*}
× Conversion factor [kg/pcs] × index [kg]

^{*}The recommended number of facade fixings per m² is 5 pcs.

6. INTERPRETATION

Figures 3 and 4 show a graph of the proportions of the individual life cycle modules to the basic impact categories for screw-in facade fixings R-TFIX-8S and the R-TFIX-8S-X.

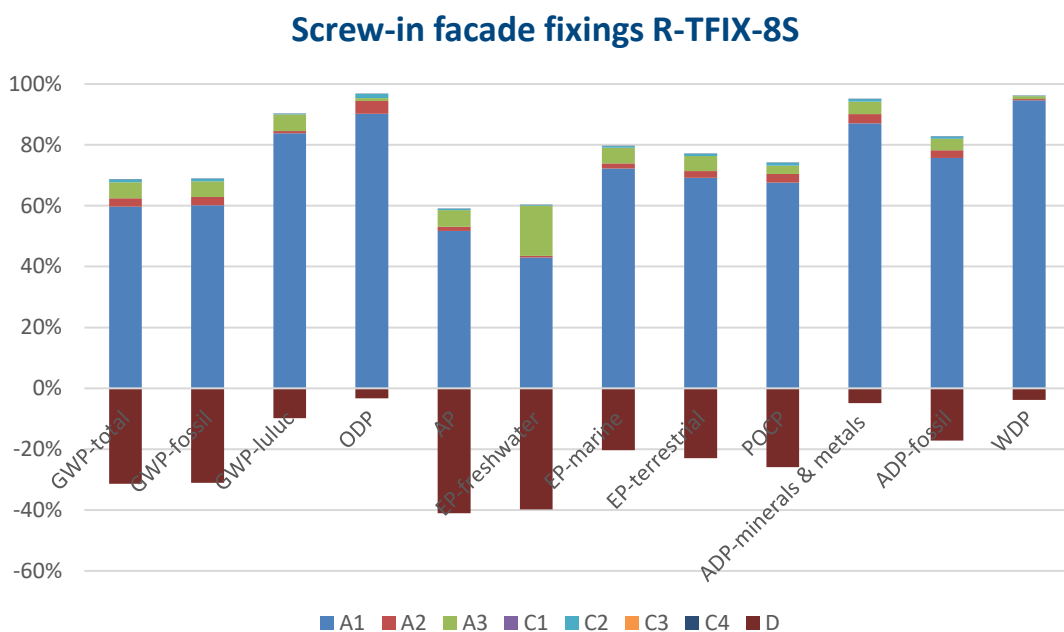


Figure 3.
Shares of life cycle modules in the main categories of impacts
– screw-in facade fixings R-TFIX-8S.

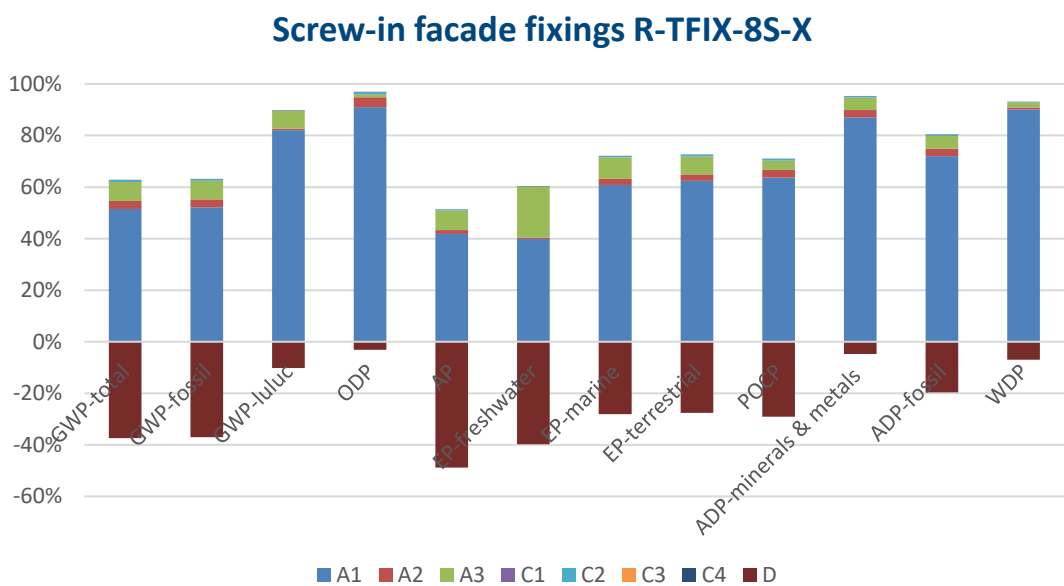


Figure 4.
Shares of life cycle modules in the main categories of impacts
screw-in facade fixings R-TFIX-8S-X.

BIBLIOGRAPHY

- ICIMB-PCR A. General Product Category Rules for Construction Products.
- PN-EN ISO 14025:2014-04, Environmental labels and declarations – Type III environmental declarations – Rules and procedures.
- PN-EN 15804+A2:2020, Sustainability of building structures – Environmental product declarations -Basic principles of categorization of construction products.
- PN-EN ISO 14040:2009 Environmental management. Life Cycle Assessment. Principles and structure.
- PN-EN ISO 14044:2009, Environmental management. Life Cycle Assessment. Requirements and guidelines.
- EN 15942:2012, Sustainability of construction works – Environmental product declarations – Communication format business-to-business.
- Additional explanatory material can be obtained from the company page of the declaration owner: <https://www.rawlplug.com//>



PROCESS ENGINEERING RESEARCH GROUP

TYPE III ENVIRONMENTAL DECLARATION CERTIFICATE

no. 01-11/2025

Products:

Screw-in facade fixings

R-TFIX-8S, R-TFIX-8S-X

Owner:

Rawlplug S.A.

6 Kwidzyńska str.,

51-416 Wrocław

The declaration was developed in accordance with the requirements of the standard:

PN-EN 15804+A2: 2020-03

Sustainability of construction works
Environmental product declarations
Core rules for the product category of construction products

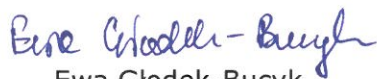
The declaration was verified in accordance with the requirements of the standard:

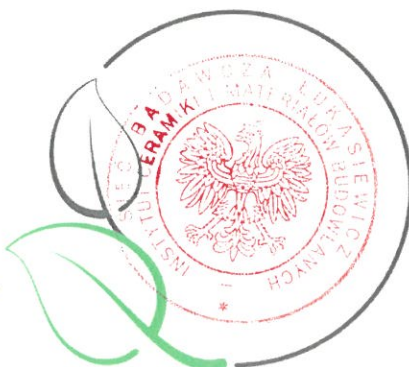
PN-EN ISO 14025:2010

Environmental labels and declarations
Type III environmental declarations. Principles and procedures

The certificate was issued for the first time on **November 03 2025**, and is valid for 5

**Process Engineering
Research Group Leader**


Ewa Głodek-Bucyk,
PhD Eng.



**Director of
Environmental
Engineering Center**


Joanna Poluszyńska, PhD

Opole, november 2025